

# PRODUCT ADVISORY NOTICE

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## KEEPING YOU INFORMED OF PRODUCT CHANGES

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**To:** All Customers, Sales Representatives and Distributors

**Date:** March 12, 2015

**Subject:** Change of Manufacturing Site for Standard 3K Series Keypads

This Product Advisory Notice is to alert you that there is a coming process change to all Grayhill standard 3K series products. Our records show your company has purchased one or more of the affected part numbers in the past. Please forward this notification to the appropriate person(s) in your organization.

### **Description of Change**

We are opening up a new 66,000 ft<sup>2</sup> state of the art manufacturing facility in nearby McCook, IL (2.7 miles from our current facility) to produce higher level assemblies. The quality systems (including the work instructions, control plans, quality database, etc.) equipment, manufacturing engineers, technicians, supervisors and operators will be the same as are used to build the products today.

For equipment being transferred, our Quality Control group will be performing installation qualification (IQ), operational qualification (OQ) and performance qualification (PQ).

For product being transferred, our Quality Control group will conduct a level 2 PPAP on representative samples of each product series.

### **Reason for Change**

Production capacity expansion as a result of revenue growth.

### **Effective Date**

The process change will be effective on June 30, 2015 for the 3K series CAN-bus Keypads.

### **Part Numbers Affected**

This Product Advisory Notice affects the following standard part numbers:

3K006-2RC3AG	3K008-4RC3AG	3K015-3RN3AG	3K108-2RC3AG	3K112-4RC3AA	3K115-3RN3AG	3K206-2RN3AG
3K006-2RN3AG	3K008-4RN3AG	3K020-4RC3AG	3K108-2RN3AG	3K112-4RC3AG	3K120-4RC3AA	3K208-2RC3AG
3K008-2RC3AA	3K012-4RC3AG	3K020-4RN3AG	3K108-4RC3AA	3K112-4RN3AG	3K120-4RC3AG	3K208-2RN3AG
3K008-2RC3AG	3K012-4RN3AG	3K106-2RC3AG	3K108-4RC3AG	3K115-3RC3AA	3K120-4RN3AG	3K208-4RC3AG
3K008-2RN3AG	3K015-3RC3AG	3K106-2RN3AG	3K108-4RN3AG	3K115-3RC3AG	3K206-2RC3AG	3K208-4RN3AG

### **Data Availability**

IQ, OQ and PQ documentation will be available on-line at <http://www.grayhill.com/about-us/product-advisory-notices/> approximately 30 days in advance of the effective date. The PPAP warrant will be available approximately 10 days in advance of the effective date at the same location.

### **Action Required**

Please forward this notification to the appropriate person(s) in your organization. If the change is acceptable, no action is necessary. If you have questions, please contact your Grayhill, Inc. sales associate at 708.354.1040.

